

304 375

Work Order ID 72316

Friday, July 22, 2011 9:49:12 AM



Page 1

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/22/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan:

[Handwritten signature]

Date: 11-07-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3759	Rev A

100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge								
Hardinge CNC Lathe Small	<p>Memo</p> <p>Hardinge CNC LATHE SMALL □</p> <p>Turn per Folio FA727 and Dwg D3759</p> <p>□</p> <p>DO NOT Deburr ENDS</p> <p><i>4 Deal</i></p>	0.00	<i>SA 11/17/25</i>			<i>200</i>			
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC								
Quality Control	<p>Memo</p>	0.00	<i>SA 11/17/25</i>			<i>200</i>			
120	QC8- Inspect parts - second check	0.00							
	QC								
Quality Control	<p>Memo</p>	0.00	<i>B.A 11/07/28</i>			<i>200</i>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72316

Friday, July 22, 2011 9:49:13 AM



Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 7/22/2011 Start Qty: 200.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: UA

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

11/7/29 SP (200)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/7/29 JF

11-07-28 (200)

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Picklist Print

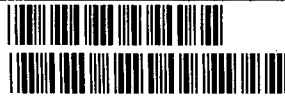
Friday, July 22, 2011 9:49:19 AM

Page 1

Work Order ID: 72316

Parent Item: D3759-1

Parent Item Name: Bushing




Start Date: 7/22/2011

Required Date: 7/29/2011

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375  304 ROUND BAR 0.375		Purchased	No			110	f	11.2600	0.0725	15.26316			

Location

MAT029

Loc Qty

11.26

Loc Code

117130

11.26

~~out of material~~
~~left~~

M 118449



SA 11/7/25

7.5 Lt

7.5 Lt

W/O:		WORK ORDER CHANGES					
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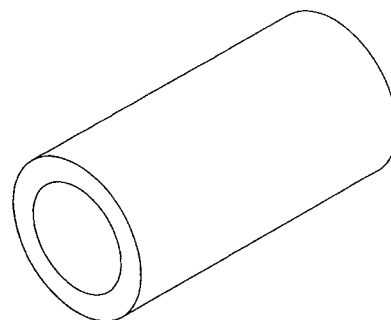
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 72316

1107-22

RELEASED
18031114

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS		08.03.03	
REV.		DESCRIPTION		BY		DATE	
DESIGN		AJS		DART AEROSPACE LTD			
DRAWN		AJS		HAWKESBURY, ONTARIO, CANADA			
CHECKED		AJS		DRAWING NO.		REV. A	
MFG. APPR.		AJS		D3759		SHEET 1 OF 2	
APPROVED		AJS		TITLE		SCALE	
DE APPR.		AJS		BUSHING		NTS	
DATE		08.03.03		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>			

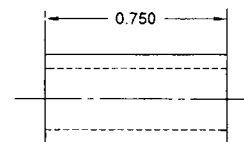
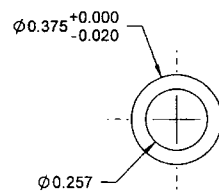
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D3759-1 BUSHING

72316

18-03-11

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AK	DRAWING NO.	REV. A
MFG. APPR.	AK	D3759	SHEET 2 OF 2
APPROVED	AK	TITLE	SCALE
DE APPR.	AK	BUSHING	NTS
DATE	08.03.03	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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